Build excellence.

Commercial Building Stone Collection

Arriscraft
Building Stone · Brick · Limestone
Why Arriscraft?

Arriscraft Building Stone is the premier choice for designers, property managers and owners who desire the beauty and performance of natural quarried stone at a lower price. Our unique Natural Process technology mimics how stone is created in the earth - yielding cement-free Building Stone with the aesthetic, durability and strength benefits of quarried stone, plus cost effective installation.

From old-world to ultra-modern, Arriscraft’s broad array of styles is offered in extensive color palettes, multiple finishes and with customized color and blend options available. Discover the unparalleled beauty and design opportunities of Arriscraft Building Stone backed by an industry-unique, lifetime product warranty.

Unmatched Performance
- No shrinkage concerns and colors do not fade
- Support LEED™ and sustainability objectives

Easy Installation
- Installs like brick using standard techniques
- Through-body color allows for on-site cutting and dressing

Extensive Selection
- Full style range from historical to modern
- Authentic texture replicates natural stone aesthetics

Premier Support
- Industry-leading technical support and personal service
- Readily available product installation tools and guidelines
- Lifetime product warranty
NATURAL EDGE®
Our Natural Process technology replicates how stone is formed in the earth and creates products with the aesthetics and durability of quarried stone, plus the benefits of standard installation and unlimited supply.

SELECTION
Our comprehensive product range includes: a robust Building Stone collection (for residential and commercial), the classic Renaissance® stone (in larger masonry units), three versatile thin-clad options, various brick styles (including our long, contemporary option), Adair® limestone, and a full offering of cast accessories.

SOLUTIONS
We lead the industry in premier product support, including an extensive technical library, complimentary Masonry Envelope Review services, personal technical support, and renowned custom color and blend development. Our on-site technical services can provide historical matching, unique colors, and custom blends, as required.

INNOVATION
Product innovation at Arriscraft continues to meet market demands for modern stone designs and lightweight, thin stone solutions, as well as matching processes to replicate historical stone as quarries close after decades of use. We also continuously improve our manufacturing process to lead the industry in green and sustainability initiatives.

EDUCATION
We educate daily through our technical support, AIA credit courses, and an ever-broadening information base. Our website offers high-res color sheets, data sheets, seamless texture images, a Building Stone Calculator, plus our growing blog of articles and tips. For decades we’ve provided complimentary mason training and student tours, and sponsored the University of Waterloo Architecture Lecture Series.
Beautiful Selection

Arriscraft produces a comprehensive range of Building Stone styles to accommodate every commercial design. Whether historical, traditional, contemporary, or ultra-modern, designers will discover the right stone for their project.

We manufacture our Building Stone in Cambridge, Ontario and Fort Valley, Georgia. The legend below provides a guide for where each product is manufactured.

C Cambridge, Ontario
F Fort Valley, Georgia

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Viva Retirement Home; Architect: Arsenault Architects; Product: Shadow Stone®; Color: Jasper

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Product: Citadel®; Color: Willow Breeze

Product: Shadow Stone®; Color: Steel Grey

Product: Laurier; Color: Midnight Grey with Onyx
Citadel®

The Gov School Dining Hall Facility, South Wales, NY; Architect: Young + Wright Architectural; Product: Citadel®, Color: French Country

Duckett’s Lane Elementary School; Architect: Grimm + Parker Architects; Product: Citadel®, Color: Custom

Audioscan Office Building; Product: Citadel®, Color: Driftwood
Classic and timeless, Citadel® Building Stone lends a traditional charm to commercial and institutional designs. An authentic tumbled finish suggests comfort and permanence.

- Four stone sizes
- Four bond patterns
- Ten standard Colors

**Finish: Tumbled**

- Algonquin Blend
- Cashmere
- Desert Brown
- Driftwood
- French Country
- Infinity
- Manitoulin Mist
- Montana Sand
- Traditional Grey
- Willow Breeze
A stunning ledgestone, Shadow Stone® Building Stone delivers contemporary style for any new design, including multi-family, hospitality, retail, and commercial. The split face finish and natural color options enhance the aesthetics of authentic stone.

- Three stone sizes
- Three bond patterns
- Five standard colors

**Finish:** Split face

- **Avalanche**
- **Driftwood**
- **Jasper**
- **Sierra**
- **Steel Grey**

Green Life Building III, Milton, ON; **Architect:** LMA Architects; **Products:** Shadow Stone® and Renaissance®, **Colors:** Jasper and White
Niagara Optimist Club, Niagara Falls; Architect: Peter Lesdow Architect; Product: Shadow Stone®, Color: Sierra

Viva Retirement Home; Architect: Arsenault Architects; Product: Shadow Stone®, Color: Jasper

Product: Shadow Stone®, Color: Driftwood

Niagara Optimist Club, Niagara Falls; Architect: Peter Lesdow Architect; Product: Shadow Stone®, Color: Sierra
Another classic style, Laurier Building Stone combines clean lines and a rocked finish for an elegant result. Combining colors can offer a traditional look, while more subtle selections offer a grand, institutional appeal.

- Four stone sizes
- Two bond patterns
- 7 standard colors, plus four accent colors* for on-site blending

Finish: Rocked

Canyon Buff  Charcoal
Honey Brown* / Maple Sugar*  Ivory White
Ivory White / Mosaic Blend*  Mahogany
Midnight Grey  Midnight Grey with Onyx*
Oakwood  Walnut

2. Victoria Bayview Residences, Architects: Kenneth William and Patricia Mariash; Product: Laurier, Color: Custom
Product: Laurier; Color: Walnut and Mahogany
Aptly named, Edge Rock features sharp lines and dynamic edges for a unique profile. This rugged, split face stone provides a modern feel to commercial projects, but with a rugged twist.

- Two stone sizes
- One bond pattern
- Three standard colors

**Finish:** Split face

Delta
Glacier
Oakwood

1. Product: Edge Rock; Color: Glacier
2. Product: Edge Rock; Color: Oakwood
New in 2015, Urban Ledgestone features long, sleek lengths for a contemporary and dramatic effect.

This ledgestone-style product is Arriscraft’s only stone that can be installed in a coursed pattern (simply one size at a time) without following a bond pattern.

- Three stone sizes
- Coursed pattern
- Ashlar pattern
- Two standard colors

Finish: Split face

Dusk  Frost

1. Product: Urban Ledgestone Dusk (left wall) and Frost (right wall)
2. Product: Urban Ledgestone; Color: Coursed Pattern in Frost
As the name suggests, our Everest Building Stone impresses with a uniquely textured surface. This highly dimensional, rocked stone combines stately and rustic qualities for an unmistakable elegance.

- Four stone sizes
- Two bond patterns
- Two standard colors, plus three accent colors* for on-site blending

Finish: Rocked

- Honey Brown® / Maple Sugar®
- Ivory White / Mosaic Blend®
- Ivory White
- Oakwood

1. GE Family Wellness Center, Evendale, Ohio; Architect: BHDP Architecture; Product: Everest; Color: Custom  |  2. Product: Everest; Colors: Ivory White, Honey Brown, Maple Sugar and Onyx
Fresco combines split face angles and a tumbled finish – a new twist on classic style. This unique finish is a perfect fit for modern building looking to add authentic charm.

- Three stone sizes
- Four bond patterns
- Three standard colors

**Finish:** Split and Tumbled

**Eclipse**

**Silverado**

**Twilight**

1. Miami University, Western Campus Resident Housing; Architect: CR Architecture; Product: Fresco; Color: Custom
2. Treviso Condos, Stoney Creek, ON; Product: Fresco; Color: Eclipse
Classic and timeless, Citadel® Building Stone lends a traditional charm to commercial and institutional designs. An authentic tumbled finish suggests comfort and permanence.

- Four stone sizes
- Four bond patterns
- Six standard colors

Finish: Tumbled

- Autumn Harvest
- Cobble Hill
- Indiana Blend
- Iron Mountain
- Mocha
- Silver Slate
Cumberland Building Stone combines robust sizes and a weathered finish to deliver old-world appeal. The authentic, field stone profile makes Cumberland an ideal selection for classic designs.

- Three stone sizes
- Two bond patterns
- Five standard colors

Finish: Tumbled

- Rockport Grey
- Rustic Bark
- Savannah
- Sienna
- Weatherwood

1. The Virginia School for the Deaf and the Blind, Staunton, Virginia; Architect: Ballou Justice Upton Architects; Product: Cumberland; Color: Custom | 2. Product: Cumberland; Color: Custom
St. Patrick Cathedral Pastoral Center, Fort Worth, TX; Architect: O'Connor Architects & Interior Design, Fort Worth, TX; Product: Cumberland; Color: Custom
A split face stone with longer, slender lengths, Old Country delivers an understated and modern sophistication. A perfect choice for projects that need a contemporary charm.

- Three stone sizes
- One bond pattern
- Six standard colors

Finish: Split Face

Arizona Red
Big Horn
Pine Buff
Smokey Mountain
Sugarcane
Sugarcane/Brown site blend

1. Virtua Moorestown, Moorestown, NJ; Architect: Stantec Architecture, Inc.; Product: Old Country; Color: Big Horn (90%) and Smokey Mountain (10%)  
2. Product: Old Country; Color: Sugarcane/Brown site blend
New in 2015, Matterhorn combines straight lines with tumbled edges for a clean, yet natural, overall finish.

This two unit Building Stone is easy-to-install and features large-scale stones for an impressive result.

- Two stone sizes
- One bond pattern
- Two standard colors

Finish: Guillotined / Tumbled

1. Product: Matterhorn; Color: Blueridge | 2. Product: Matterhorn; Color: Saddle
Complete every project with added sophistication. Arriscraft accents are designed to install easily with the most popular stone and brick sizes.

<table>
<thead>
<tr>
<th>Accessories</th>
<th>Face Rise</th>
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<th>Depth</th>
<th>Finish</th>
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<td>23-5/8”</td>
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<td>10-1/4”</td>
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IMPORTANT NOTES
Colors and textures have been reproduced as closely as the printing process allows. Final selection should be made from actual samples.

Arriscraft Building Stone must be installed using industry recommended materials and techniques and conform to all related building requirements. All masonry products are intended for above-grade installations. Proper care, installation and cleaning are required for warranty validation. Please refer to: ARRISCRAFT® DATA 04233-Calcium Silicate Building Stone and ARRISCRAFT® CARE Storage and Handling at: www.arriscraft.com

About Arriscraft
Arriscraft manufactures a vast range of premium stone for commercial and residential projects, including full-bed Building Stone, Renaissance® Masonry Units, thin-clad adhered and clipped veneers, Adair® Limestone, and cast accessories.

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ON THE COVER
Waterloo North Hydro; Architect: McCallum Sather Architects Inc. and WalterFedy; Product: Shadow Stone®; Color: Driftwood

Arriscraft is the stone products group of General Shale, the North American subsidiary of Wienerberger AG and a leading manufacturer of brick, one of the world’s oldest green building materials.

www.arriscraft.com