How-To Assemble Your
GATHERING 75
Square Fire Pit

PART NO. FPS-75
DIFFICULTY BEGINNER
APPROX. HEIGHT 2'
APPROX. BASE DIM. 3'4"W x 3'4"D
APPROX. DIM. 3'8"W x 3'8"D
APPROX. WEIGHT 1,600 lbs.

GENERAL SHALE OUTDOOR LIVING PRODUCT WARRANTY
All General Shale Outdoor Living products are warranted to be made from high quality materials that meet or exceed ASTM material standards. Outdoor Living products are intended for recreational or residential use and are not warranted for any other purpose. The life of the product depends on correctness of installation and extent of usage. All metal components are subject to normal rust and corrosion.

ANY IMPLIED WARRANTIES ARE HEREBY DISCLAIMED AND ARE EXPRESSLY EXCLUDED.
“Gathering” Fire Pit (FPS-75) Assembly Instructions

Materials included with your outdoor kit.

- (24) Block “A” (4" x 8" x 16")
- (12) Bullnose Block “B” (4" x 8" x 8")
- (4) Bullnose Block “C” (4" x 4" x 8")
- (4) Bullnose Corner Block “D” (4" x 8" x 8")
- (1) Thin Set Mix Bag

Reference images. Images are not to scale.

Additional materials required to install your kit.

- Concrete or Gravel (for setting base)
- Level
- Tape Measure
- Rubber Mallet
- Small Trowel

NOTE: This unit is designed for outdoor use only. This unit is not designed to be used on wood decks or under roof enclosures. Locate unit reasonable distance from any combustible materials. Comply with local building code(s) and burning permits as applicable. Retain these instructions with unit.
Step 1

Create a level base using concrete or gravel to accommodate the 3'-4' square foot print of the fire pit.

- Prepare an area 4' wide x 4' deep.
- Remove sod and vegetation.
- Excavate/remove soft soil as required to provide level stone surface at a minimum of 4" deep.
- If required, use landscape blocks to retain stone base.
- If installing optional hearth/knee wall, extend base as required.

⚠️ If soil under sod is hard, soil can be leveled out and used as a base material.

Reference diagrams for creating a level base.

NOTE: All outdoor living kits can be installed directly on a properly prepared stone base. However, for best performance and appearance, a concrete pad is recommended.
Step 2

Lay first course of block.

• Each course will use eight (8) "A" blocks (4" x 8" x 16").

**TIP** *After laying the first course, check to make sure it is level before proceeding.*

---

Step 3

Apply a mixed thin set between each course.

• Apply thin set uniformly between all pieces and courses. Apply away from the outside edge to prevent it from potentially squeezing out onto the outside between courses.

• On each following course, push block down to spread thin set and remove any gaps between courses.
Step 4

Alternate courses (1-4) to ensure proper bonding.

⚠️ Check to make sure each course is level.

Pattern for Courses 1 & 3.

Pattern for Course 2
Step 5

Lay the top course (course 4).

- Top course consists of twelve (12) "B" blocks, four (4) "C" blocks and four (4) "D" blocks.

- Place the rounded edge on the outside; this course will have a 2" overhang on all sides.

Completed Fire Pit