

Technical Bulletin

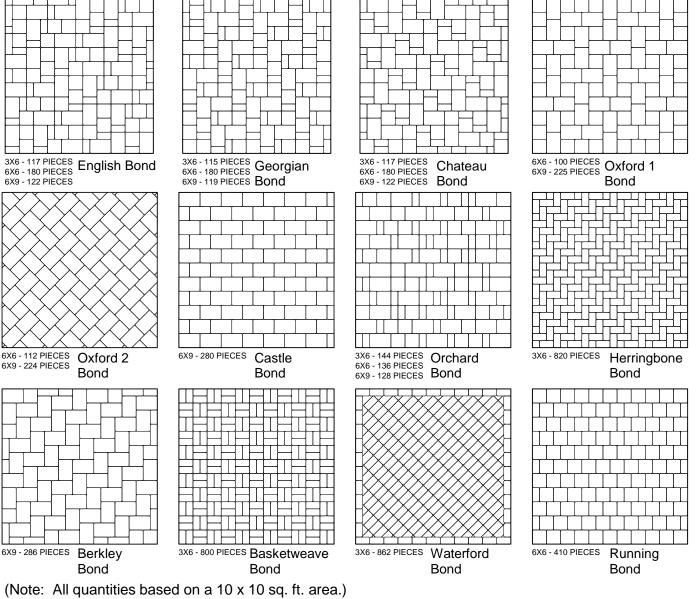
Concrete pavers are strong, durable, easy to install, and provide a value added option on any project.

Accessibility

Concrete pavers comply with ADA requirements for slip resistance, surface level and vibration levels.

Bond Patterns

A wide variety of bond patterns is possible. This is just a small sample of possible bond patterns.



ASTM Specifications

ASTM C 936 Standard Specification for Solid Concrete Interlocking Paving Units

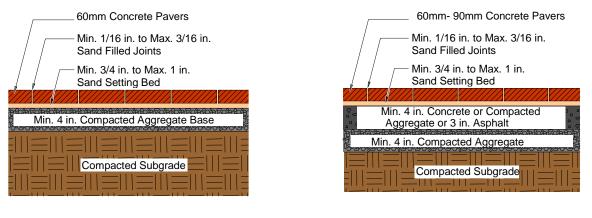
Physical Property Requirements

Compressive Strength	8,000 psi
Absorption	5% Max Avg. 7% Max Individual Unit
Minimum Thickness	60mm

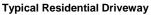
Dimensional Tolerances

Length	± 1/16"
Width	± 1/16"
Height	± 1/8"

Recommended Paving Design Sections



Typical Residential Patio or Walkway



(Note: For more applications / details visit the General Shale website <u>www.generalshale.com</u> Technical Resource section.)

Note: In addition to ASTM conformance, ICPI recommends a maximum 3:1 aspect ratio (length ÷ thickness) and a minimum 3 1/8 in. (80 mm) thickness for vehicular applications. Residential driveways and pedestrian applications should use a minimum 2 3/8 in. (60 mm) thick units with a maximum 4:1 aspect ratio.

Large Format Pavers

Large format pavers or "stepping stones" (9" x 9" and 12" x 12") are intended for pedestrian walking surfaces or patios and are not recommended for vehicular applications.

Aggregates

Base Stone ASTM D 2940 DOT Road Base Sand – Setting Base ASTM C 33 Course Concrete Sand Sand - Jointing ASTM C 144 Masonry Sand (Use <u>after</u> initial compaction with concrete sand)

<u>Drainage</u>

Slope surface a minimum of 1/4" per foot (2% slope) for adequate water run-off and drainage.

<u>Geotextile</u>

Prevents aggregates from mixing or migrating into base. Recommended for soft clay base materials.

Cutting Pavers

Wet saw is recommended; splitters are okay for smaller jobs.

Estimating Materials

<u>Sub Base Aggregate</u> 3/4" crusher run. For every 100 sq. ft. of area figure 2 tons material for 4" thick base.

<u>Setting Sand / Bed Sand</u> For every 125 sq. ft. of area figure 1 ton of sand for jointing and 1" thick setting bed.

Additional Bond Patterns

These patterns feature the 9x9 and 12x12 sizes of the Pathway Concrete Pavers.

